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DEVELOPMENT OF A DESIGN HANDBOOK ON STRESS-CORROSION CRACKING

Roger W. Staehle, et al Ohio State University

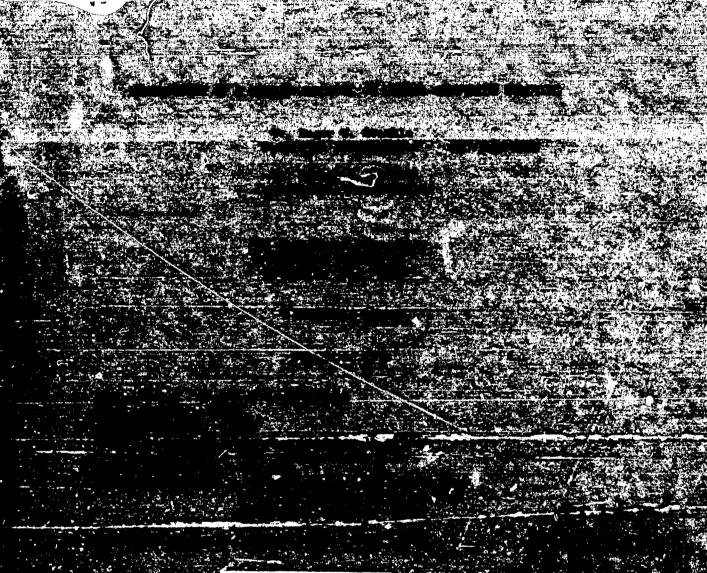
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In a first effort, extensive computerized literature searches were done. A second effort to collect available information on stress corrosion cracking							
was undertaken by contacting in writing more than two hundred recognized							
specialists active in this field. Early results of these efforts are presented.							

Development of a Design Handbook

On Stress-Corrosion Cracking

I. Progress to date

a. Computerized literature search.

Significant progress has been made in compiling the data base from which the contents of the handbook will be extracted. Mostly in cooperation with the Battelle Columbus Laboratories computerized literature searches were made with the following data bases:

- DDC (Defence Documentation Center)
- 2. MCIC (Metals and Ceramic Information Center)
- 3. AEC (Atomic Energy Commission)
- CDA (Copper Development Association)
- 5. NASA (National Aeronautics and Space Administration)
- 6. Lockheed Information Retrieval Service
- 7. MIC (Mechanized Information Center OSU Libraries)

These literature searches all yielded several hundred (some more than a thousand) hits on papers and documents concerning stress corrosion cracking, corresion fatigue, hydrogen embrittlement, and liquid metal embrittlement.

The most relevant papers and documents were selected and ordered. More than 50 percent of the publications so identified are already assembled at 0.5.U.

b. Letters to stress corrosion specialists.

A second effort to collect available information on stress corrosion cracking and corrosion fatigue was undertaken by contacting in writing more than two hundred recognized specialists active in the fields of stress corrosion and corrosion fatigue. The letters that were sent to these specialists outlined the project, asked for the contribution of information, both published and unpublished, and contained a questionnaire for convenient return. A specimen

of the letters that were sent out is attached as Appendix I. To date, about 50 questionnaires have been returned, with more than 90% of them pledging information in the form of papers, reports, failure statistics, and failure analysis concerned with stress corrosion and corrosion fatigue. Already, over one thousand recent reports and papers on stress corrosion and corrosion fatigue have been compiled. The names of those specialists contacted so far are given in Appendix II. The letters sent out had two purposes:

- 1. solicit contributions to the handbook
- 2. generate publicity for the handbook

The very high percentage of pledges to contribute information to the handbook on the returned questionnaires gives us confidence that we will be successful on the first account.

The second objective was to generate publicity. We have achieved this objective and acclaim as well. Many specialists contacted have not only returned their questionnaires with promises to contribute but have also sent letters and remarks indicating what they thought of the ARPA handbook project on stress corrosion cracking. Appendix III gives a collection of such remarks.

II. Work Scheduled for Next Reporting Period

The major effort will consist in organizing and studying the information which was compiled, and extracting data from it for the handbook sections on individual alloy systems.

Parallel to the digestion of the information already received, we will keep up our effort to obtain further relevant reports on stress corrosion and corrosion fatigue. This will mainly be done by following up on the returned questionnaires. In a small number of cases, personal visits to laboratories generating stress corrosion and corrosion fatigue data will be necessary.



THE OHIO STATE UNIVERSITY

Subject: Handbook of Stress Corrosion Cracking and Corrosion Fatigue of Metallic Materials

Dear

We are preparing a comprehensive handbook on stress corrosion cracking and corrosion fatigue of metallic materials. We are soliciting your cooperation in this endeavor specifically in:

- 1. Reviewing draft chapters as they are prepared
- 2. Helping us to assure that our treatment is as thorough as possible with respect to including previously unpublished information from your organization

This handbook is a major cooperative effort among government agencies, universities, and industries. The Advanced Research Projects Agency (ARPA) is sponsoring this program at Ohio State with the objective of focusing and synthesizing the widely scattered literature so that it can be used effectively and reliably by the design and materials communities. The program is for three years and has sufficient funding to permit a proper analysis and presentation of the data. We have already received commitments from some major alloy producers and users to contribute their research results and experience with failed components.

In order to assure the usefulness and quality of the handbook the following specific associated programs are underway:

- A steering committee headed by H. W. Paxton, Director of Research at Carnegie-Mellon University, has been formed to provide guidance in the preparation and publication of the final volume. The members of this committee are primarily designers who represent the major segments of industry.
- 2. At Battelle Memorial Institute the Corrosion Division, under the direction of W. K. Boyd, is acquiring and evaluating published literature.

3. A separate "missionary" volume of about 250 pages is being prepared by Dr. B. F. Brown of American University. The purpose of this volume is to describe the essence of the problem in a readily accessible and digestible form.

We intend to make this handbook as comprehensive as possible. We plan to collect and analyze all the presently available information concerning stress corrosion (including hydrogen embrittlement) and corrosion fatigue of the technologically important alloy systems. The results of this effort will be presented in a way which is readily understood by the design engineer. The emphasis is on presentation of data rather than theories. Specifically, the handbook will include information of the following kind contained in the full range of important environments:

- Threshold stresses, survival tests, and time to failure by SCC in smooth and precracked specimens in all important environments
- Stress corrosion crack growth rates and stress intensity thresholds
- S-N curves, Goodman diagrams, and da/dN for fatigue tests
- Other information concerning the effects of environments on mechanical (design) properties of metallic materials, e.g. low cycle fatigue, creep, etc.

The handbook will contain chapters incorporating the above for the following alloy systems:

- carbon steels
- low alloy steels
- martensitic stainless steels
- ferritic stainless steels
- duplex stainless steels
- austenitic stainless steels
- nickel base allovs

- titanium alloys
- zirconium alloys
- magnesium alloys
- copper alloys
- aluminum alloys
- other alloy systems (less common metals, refractory metals, cast iron, etc.)

Moreover, it is planned to include sections concerned with:

- environmental cross reference
- testing techniques
- failure analysis and failure prevention
- procedures for interpreting and utilizing the data

Since your laboratories have contributed significantly to these topics, we are asking that you consider contributing such technical information to the handbook on stress corrosion and corrosion fatigue. To facilitate this, we could either keep your contribution confidential (i.e. without reference) or give you full credit for it in whatever form you desire. Your contribution would be a significant step toward the design of more reliable structures for the increasingly complex and aggressive environments of today's technology.

Your contribution could consist of laboratory or field reports concerning the occurrence of stress corrosion or corrosion fatigue. We are looking for both raw data and analysis of conditions under which these processes can occur. As illustrations and for educational purposes, we are interested in both failure reports, analysis, and statistics of failures of various types.

We intend to use and present your information on stress corrosion cracking and corrosion fatigue in a constructive manner, pointing out not only where there is danger of cracking in certain material-environment combinations, but also where alloys and environments can be expected to give satisfactory service behavior.

We plan to prepare rough drafts of all the sections on the alloy systems mentioned above. If you agree, we will send these sections to you as they become available for review by you or your specialists. This is to provide you with an early overview of the present state of the art, and we would give you an opportunity to criticize, amend, and/or fill in gaps in the material covered.

We are looking forward to hearing from you concerning your possible contribution to the handbook on stress corrosion cracking and corrosion fatigue.

Please return the attached form at your earliest convenience. Following this we will arrange direct contact and further discussion of the data.

Sincerely yours,

R. W. Staehle International Nickel Professor of Corrosion Science and Engineering

Markus O. Speidel Visiting Research Professor

RWS/MOS:caw

Enclosure

	organ		

Name of person submitting information

PARTICIPATION IN THE

ARPA HANDBOOK PROJECT IN

STRESS CORROSION CRACKING AND CORROSION FATIGUE

١.	We	(will/are	not	able	to)	participate	in	the	Handbook	Project.
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Address:				
Telephone:				
Other person in our cracking, hydrogen e	mbrittlem e nt,	and corrosion fati	gue are:	ess corros
Address:			<u> </u>	
Telephone:				
Name:				
Address:				
Telephone:				
We have the following				ibly be
used:		(Check or fill	in blanks)	
Lat Labanahami daka				
(a) Laboratory data		yes	no	

	(2) Environments		
	Failure analyses or descriptions relating to stress corrosion cracking or corrosion fatigue Types	yes	no
	Failure Statistics relating to stress corrosion cracking or corrosion fatigue	yes	no
(d)	Reprints and/or reports relating to stress corrosion cracking, corrosion fatigue, hydrogen embrittlement	yes	no
()	We have other pertinent informati	on as follows:	
lease re	eturn to:		
	Dr. M. O. Speidel		

Dr. M. O. Speidel Visiting Research Professor Department of Metallurgical Engineering The Ohio State University 116 West 19th Avenue Columbus, Ohio 43210

Appendix II. Stress corrosion specialists whose contribution of information to the handbook was solicited

ADLER, Dr. P.N., Grumman Aerospace Corporation, Bethpage, New York

AHMADIEH, Dr. Aziz, Pahlavi University, Shiraz, Iran

ALTENPOHL, Dr. Dieter G., Schweizerische Aluminum AG, Zurich, Switzerland

ANDERSON, Dr. William E., Battelle Picific Northwest Lab, Richland, Washington

ARGON, Professor A., Massachusetts Institute of Technology, Cambridge, Mass.

ARUP, Dr. Hans, Korrosionscentralen, Copenhagen, Denmark

ARVIDSON, Mr. S., A.B. Bofors, Steel Laboratory, Bofors, Sweden

ASPEN, Dr. R.G., Westinghouse Electric Corporation, Pittsburgh, Pennsylvania

BARSOM, Dr. John, U.S. Steel Corporation, Monroeville, Pennsylvania

BECK, Dr. Theodore R., Flow Research Incorporated, Kent Washington

BEGLEY, Mr. Richard T., Westinghouse, Pittsburgh, Pennsylvania

BELO, M. Da Cunha, Coutre National de la Recherche Scientifique, France

BENSON, Dr. Ray B. Jr., North Carolina State University, Raleigh, North Carolina

BERG, Mr. O., Central Institute for Industrial Research, Blindern-Oslo, Norway

BERGE, M.J.P., Electricite de France, Chatou, France

BERGH, Director K.G., Jernkontoret, Stockholm, Sweden

BERNSTEIN, Professor I.M., Carnegie Mellon University, Pittsburgh, Pennsylvania

BIANCHI, Professor G., University of Milano, Italy

BIRNBAUM, Dr. H.K., University of Illinois, Urbana, Illinois 61801

BLACKBURN, Mr. Martin J., Pratt & Whitney Aircraft, East Hartford Connecticut

BLOM, Dr. Uno, Sandvik A.B., Sandviken, Sweden

BOCKRIS, Professor O'M, Flinders University of South Australia, Bedford Park, Australia

BOHNENKAMP, Dr. K., Max-Planck-Insitut fur Eisenforschung, Dusseldorf, Germany

BOMFORD, Dr. Michael J., Henry Wiggin & Co., Ltd., Hereford, England

BOMBARA, Dr. G., Centro Sperimentale Metallurgico, Roma, Italy

BOND, Dr. A.P., Climax Molybdenum Co., Ann Arbor, Michigan BOYD, Mr. Walter, Battelle Memorial Institute, Columbus, Ohio BRANDRY, Dr. Fatiyah Al, University College of Swansea, Glam, England BRESSANELLI, Mr. Jerry, Crucible Materials Research Center, Pittsburgh, FA BROWN, B.F., American University, Washington, D.C. BRUNETAUD, Mr. M.R., S.N.E.C.M.A., Corbeil Essonnes, France BRUNNER, Dr. Hans, Institut Dr. Straumann, Waldenburg, Switzerland BRYANT, Mr. Robert E., Texaco, Inc., Port Arthur, Texas BUCK, Mr. R.H., Kelsye Hayes Co., Philadelphia, Pennyslvania BUNK. Dr. D.W., Institut fur Werkstofferschung, Porz-Wahn, Germany BUSH, Dr. S. H., U.S. Atomic Energy Commission, Washington, D.C. CARTER, Dr. Clive, The Boeing Company, Seattle, Washington CASAD, Mr. B.M., Continental Oil Company, Ponca City, Oklahoma CHANDLER, Dr. W., Rockwell International, Canoga Park, California CHANGE, Prof. Frank C., Chem Kung University, Taiwan, Rep. of China CHAWLA, Prof. Dr. K.K., Instituto Militar de Engenharia, Rio de Janeiro, Brazil CHITTUM, Mr. Joseph K., Chevron Research Co., LaHabra, California CIBA, Geigy AG, Klybeckstr, Switzerland CLARK, Dr. W.G., Jr., Westinghouse, Pittsburgh, Pennsylvania CLARKIN, Dr. P.C. Office of Naval Research, Arlington, Virginia COCKCROFT, Dr. M.G., National Gas Turbine Establishment, Hants, United Kingdom COFFIN, Dr. Louis, General Electric Co., Schenectady, New York COHEN, Dr. Bennie, Aeronautical Systems Branch, Wright Patterson AFB, Ohio COHEN, Dr. Norris, Massachusetts Inst. of Technology, Cambridge, Massachusetts COLLINS, Mr. J.A., E.I. duPont de Nemours & Co., Wilmington, Delaware CORDOVI, Dr. Marcel A., International Nickel Co. of Canada, Ltd., New York, New York CORIOU, Dr. Henri, DCA/SECE, Fontenay aus Roses, France

CORTIN, Professor H., University of Illinois, Urbana, Illinois

COTTON, Dr. J.B., Scarborough, Yorkshire, England

COULTER, Mr. A.W., Dowell Division of Dow Chemical Co., Tulsa, Oklahoma

COUPER, Mr. A.S., American Oil Company, Whiting, Indiana

COUTSOURADIS, Mr. M.D., Centre de Recherches Metallurgiques, Liege, Belgium

COMAN, Dr. Robert L., General Electric Company, Pleasanton, California 94556

COX, Dr. Brian, Atomic Energy of Canada Ltd., Chalk River, Ontario, Canada

CRAIG, Dr. H. Lee, Division of Ocean Engineering Atmospheric Science, Miami, Florida

CROOKER, Hr. T.W., Naval Research Laboratory, Washington, D.C.

CUMMINGHAM, J.E., Oak Ridge National Laboratory, Oak Ridge, Tennessee

DANKO, Dr. J.C., General Electric Company, San Jose, California

DAOTRONG, Dr. T., Division Production d'Energie, Le Bourget, France

DAS, Mr. K.B., The Boeing Company, Seattle, Washington

DAVIES, Prof. E., University College of Swansea, Glam, England

DAVIS, Dr. H.M., U.S. Army Research Office-Durham, Durham, North Carolina

DAVIS, Dr. Mark J, Sandia Laboratories, Albuquerque, New Mexico

DECKER. Dr. Raymond, International Nickel Company, New York, New York

DE BRAY, Dr. Werner, Siemens AG, Erlangen, Germany

DE LUCCIA, Naval Air Development Center, Warminster, Pennsylvania

DESESTRETE, Dr. Angre, Societe Creusot-Loire, Firminy, France

DETERT, Prof. Dr. Ing Klaus, AEC, Frankfurt, Germany

DEUTSCH, Dr. G., NASA, Washington, D.C.

DE VAII, Mr. Jack H., Oak Ridge National Laboratory, Oak Ridge, Tennessee

DEVEREUX, Professor O., University of Connecticut, Storrs, Connecticut

DILLON, Dr. R.L., Battelle Pacific Northwest Laboratories, Richland, Washington

DOLAH, Prof. Tom J., University of Illinois, Urbana, Illinois

DONATI, Dr. J.R., Electricite de France, Horet-sur-Loing, France

DORUK, Dr. M., Middle East Technology University, Ankara, Turkey

DRALEY, Dr. Joe, Argonne National Laboratories, Argonne, Illinois 60439

VAN DROFFELAAR, Dr. H., DuPont of Canada, Ltd., Maitland, Ontario. Canada DUOUETTE, Dr. David J., Rensselaer Polytechnic Institute. Trov. New York EKBO4, Mr. Ragnar, Stal-Laval Turbin AB, Finspang, Sweden EFFERTZ, Dr. P.H., Allianz-Zentrum F. Technik GmbH, Ismaning, Germany ENGELL. Professor H.J., Max-Planck-Institut fur Eisenforschung, Dusseldorf, Germany JESNITZER. Professor Erdmann. Technische Universität. Hannover. Germany ESSLINGER, Dr. P., Motoren-und Turbinen Union, Munchen-Allach, Germany EVANS, Nr. G.B., Hawker Siddelev Aviation Ltd., Herts, United Kingdom EVANS. Dr. U.R., Cambridge, Great Britain FELTNER, Dr. Charles, Ford Motor Company, Dearborn, Michigan FERRO, EHG. A.J.G. de Almeida, Centro de Investigação, Sacavem, Portugal FICHTER, Prof., Dr., EMPA, Dubendorf, Switzerland FIDELLE, Dr. Jean-Pierre, C.E.A., Bruyeres-Le-Chatel, France FISCHMEISTER, Prof. H., Chalmer Teknisk Hosgkola, Goteborg, Sweden FORSYTH, Mr. P.J.E., Royal Aircraft Establishment, Hampshire, England FORTY, Dr. A.J., University of Warwick, Coventry Warwickshire, England FOURIE, Dr. J.T., National Physical Research Laboratory, Pretoria, South Africa GALLAGHER, Dr. J.P., University of Illinois, Urbana, Illinois GAFFIAL, H.El, O.N.E.R.A., Chatillon, France GALVELE, Dr. Jose, Comision Nacional de Energia Atomica, Buenos Aires, Argentina GARLICK, Mr. A., Reactor Development Lab, Windscale, United Kingdom GEADA, Prof. S.M., Instituto Nacional de Investigação Industrial, Lisboal, Portugal GEGEL, Dr. H.L., Wright-Patterson AFB, Dayton, Ohio GEIGER, Dr. T., Gebruder Sulzer, AG, Winterthur, Switzerland GERBERICH, Mr. William W., University of Minnesota, Minneapolis, Minnesota GJOSTEIN, Dr. Norman, Ford Motor Company, Dearborn, Michigan

GLENNY, Dr. R.J.E., Royal Aircraft Establishment, Hants, United Kingdom

GODARD, Mr. Hugh P., Ontario, Canada

GORDON, fir. Gerald H., General Electric Company, Pleasanton, California

GRAF, Dr. L., Wilhelmsplatx, Harback, Germany

GREENFIELD, Dr. P., G.E.G. Turbine Generators, Ltd., Leicester, England

GREER, Dr. James B., Esso Research Co., Houston, Texas

GRIMM, Mr. T.C., McDonnell Aircraft Company, St. Louis, Missouri

GOULD, Mr. George, General Electric Company, Schenectady, New York

GRUHL, Prof. Dr. Ing. W., Leichtmetall Forschungsinstitut, Bonn, W. Germany

GUNNARSON, Director Sten, Oxelosunds Jarnverk, Oxelosund Sweden

HAHN, Dr. George, Battelle Columbus Laboratories, Columbus, Ohio

HARRISON, Dr. J.T., Gas Council Engr. Res. Station, Newcastle, England

HARTWIG, Dr. Ing. J., Krupp Forschungsinstitut, Essen, Germany

HAYCOCK, Mr. Ernie, Shell Development, Houston, Texas

HEADY, Mr. R.B., Shell Development Company, Houston, Texas

HEHEMANN, Cr. R.F., Case Western Reserve University, Cleveland, Ohio

HEINRICH, Hr., Friedr. Krupp GmbH, Essen, W. Germany

HEITZ, Dr. Ewald, Gundelhardtstrasse, Kelkheim, Germany

HELFRICH, Dr. Wayne J., Kaiser Aluminum & Chemical Co., Pleasanton, California

HEIITHORNE, Mr. M., The Carpenter Steel Co., Reading, Pennsylvania

HEUSLER, Prof. K.E., Univeritat Clausthal, Clausthal, Germany

HIHMEL, Alusuisse, Neuhausen, Switzerland

HOAR, Dr. T.P., Cambridge, England

HOCHMAN, Dr. Robert F., Georgia Institute of Technology, Atlanta, Georgia

HOEPPNER, Dr. David, University of Missouri, Columbia, Missouri

HOFF, Mr. G., Dornier System GmbH, Friedrichshafen, W. Germany

HOFFMAN-La Roche & Co. AG, Basel, Switzerland

HOLTAN, Prof., Dr. H. University of Trondheim, Trondheim, Norway

HOPKINS, Mr. B.E., National Physical Laboratory, Middlesex, England

HUBER, Dr. Walter, AB Atomenergi, Studsvik, Hykoping, Sweden

HUDDLE, Mr. R.A.U., OECK, Winfrith, United Kingdom

HYATT, Dr. Michael V., The Boeing Company, Seattle, Washington

IVENS, Mr. G., Arbeitsgemeinschaft Versuchs-reaktor AVT GmbH, Eusseldorf, Germany

IZUMIYAHA, Dr. Masao, Japan Gasoline Co., Ltd., Yokohama, Japan

JACOBS, Dr. A.J., Rocketdyne, Canoga Park, Californai

JAFFEE, Dr. Robert I., Electric Power Research Institute, Palo Alto, Calif

JOHNSON, Prof H.H., Cornell University, Ithaca, New York

JOHNSON, Dr. H.R., Sandia Laboratories, Livermore, California

KAESCHE, Prof. Dr. H. Kaesche, Universitat Erlangen, Erlangen, Germany

KAPPELT, Mr. George F., Bell Aerosystems Co., Buffalo, New York

KAWASHIMA, Dr. Asahi, Tohoku University, Sendai, Japan

KEAR, Dr. Bernard, Pratt & Whitney Aircraft, Hiddletown, Conn.

KELSEY, Dr. R., Aluminum Company of America, Alcoa Technical Center, Pennsylvania

KERKHOF, Prof. Dr. Frank, Institut F. Festkorpermechanik, Freiburg, W. Germany

KITAGAWA, Prof. H., Tokyo University, Tokyo, Japan

KHOX, Hr. J.A., Halliburton Co., Duncan, Oklahoma

KOFSTAD, Dr. Per, Central Institute for Industrial Research, Blindern-Oslo, Norway

KOHL, Dr. Heinz, Schoeller Bleckmann Stahlwerke, Ternitz, Austria

KONDO, Dr. Tatsuo, Japan Atomic Energy Res. Inst., Ibaraki-ken, Japan

KOWAKA, Dr. Masamichi, Sumitomo Metal Industries, Amagasaki, Japan

KRAFT, Dr. Joseph, Naval Research Laboratory, Washington, D.C.

KRAINER, Dr. E., Gebr. Bohler & Co. AG, Kapfenberg, Austria

KRUGER, Dr. Jerome, National Bureau of Standards, Washington, D.C.

LACOMBE, Dr. Paul, Universite Paris Sud, Orsay, France

LAIRD, Dr. Campbell, University of Pennsylvania, Philadelphia, Pennsylvania

LAMOTTE, Dr. E. de, Westinghouse Research Lab., Brussels, Belgium

LANDOLT, Prof. Dr. Dieter, Ecole Polytehonique Federale, Lausanne, Switzerland

LANGER, Dr. G.F., Westinghouse Electric Corporation, Pittsburgh, Pennsylvania

LATANISION, Dr. Ron, Hax-Planck-Institut fur Eisenforschung, Dusseldorf, Germany

LEACH, Dr. James, University of Nottingham, Nottingham, England

LECKIE, Dr. Harry P., Inland Steel Co., East Chicago, Indiana

VAN LEEUWEN, Dr. H.P., National Aerospace Lab. NLR, Amsterdam, Netherlands

LEVY, Dr. Sandor S., Reynolds Aluminum, Richmond, Vîrginîa

LINDSTRAND, Mr. Erik, Granges Essem, Finspang, Sweden

LIPSITT, Dr. Harvy S., Wright-Patterson Air Force Base, Ohio

LITTMANN, Dr. Walter E., The Timken Company, Canton, Ohio

LORENZ, Hr. Roy, Combustion Engineering Co., Chattanooga, Tennessee

LCUTHAII, Dr. M.R., DuPont Company, Aiken, South Carolina

LOYELACE, Dr.A.M., Wright-Patterson AFB, Ohio

LOW, Dr. J.R., Carnegie Hellon University, Pittsburgh, PA

LUSTMAN, Dr. D., Westinghouse Electric Corp., West Mifflin, Pennsylvania

MAGNANAI, Dr. N.J., Sandia Laboratories, Albuquerque, New Mexico

MANSFIELD, Dr. F., Rockwell Internation, Thousand Oaks, Calif 91360

MACHERAUCH, Prof. Dr. E., Inst. F. Werkstoffkunde, Karlsruhe, W. Germany

HARANDET, H. Bernard, IRSID, St Germain en Laye, France

MARCUS, Dr. H. L., Rockwell International, Thousand Oaks, Californai

MARTA, Dr. E. Santa, Laboratorio de Fisica e Engenharia Nucleares, Sacaven, Portugal

MATTSSON, Dr. E., Swedish Board for Technical Development, Stockholm, Sweden

MAYER, Mr. K.H., Maschinenfabri, Augsburg-Murnberg, Nurnberg, Germany

MC CLINTOCK, Professor Dr. F., Massachusetts Institute of Technology, Cambridge, Mass

MC COY, Dr. Robert A., Naval Facilities Engineering Command, Washington, D.C.

MC Evily, Prof, Dr. A., University of Connecticut, Storrs, Connecticut

MC MARY, Dr. T.A., Babcock & Wilcox, Alliance, Ohio

MC NITT, Virginia Polytechnic Institute and State University, Blacksburgh, Virginia

MC MAHON, Prof. Dr. Charles, University of Pennsylvania, Philadelphia, Pennsylvania

MITSCHE, Prof. Dr. R., Institut f. Metallkunde, Leoben, Austria

MOON, Dr. David, Westinghouse Electric Corp, Pittsburgh, Pennsylvania

HONTUELLE, M. Jean, C.H.R.S., Vitry, France

MURATA, Dr. Tom, Nippon Steel Corporation, Kawasaki, Japan

NEILL, Mr. W.J. Jr., Humble Oil and Refining Co., Linden, New Jersey

NELSON, Mr Howard G., Ames Research Center, Moffett Field, Calif 94305

KICHOLSON, Dr. R. B., International Nickel Company, Birmingham, England

NIEDER, Mr. R., Arbeitsgemeinschaft Versuchsreaktor AVR GmbH, Dusseldorf, Germany

NIELSEN, Mr. N.A., DuPont Experimental Station, Wilmington, Delaware

NORGERG, Mr. L. A., Stal-Laval Turbin AB, Finspong, Sweden

NORDIN, Mr. S., Uddeholm Company, Hagfors, Sweden

NOVAK, Dr. Steve, U.S. Steel Corporation, Monroeville, PA

NOVOTNY, Prof. Dr. Hans, Universitat Wien, Wien, Austria

OKADA, Dr. Hideya, Nippon Steel Corporation, Kawasaki, Japan

OKKERSE, Dr. B., Technische Hoge School Delft, Delft, Netherlands

ORIANI, Dr. Richard, U.S. Steel Corporation, Monroeville, Pennsylvania

OSOZAWA, Nippon Yakin Kogyo Co. Ltd, Kawasaki, Japan

OSTBERG, Docent Gustav, AB Atomenergi, Nykoping, Sweden

PACKER, Dr. Kenneth F., Packer Engineering Associates Inc., Naperville, Illinois

PANIC, Hr. Bozidar, Laboratorium fur Formfestigkeit, Winterthur, Switzerland

PARIKH, Dr. N., IIT Research Institute, Chicago, Illinois

PARKINS, Dr. R.N., University of Newcastle, United Kingdom

PATON, Dr. N.E., Rockwell International, Thousand Oaks, California 91360

PATTON, Prof.Dr. C.C., University of Oklahoma, Norman, Oklahoma

PAXTON, Dr. H.W., Carnegie-Hellon University, Pittsburgh, Pennsylvania

PELLOUX, Dr. Regis M., Mass Institute of Technology, Cambridge, Mass

PEHENT, Dr. Fred, Westinghouse Electric Corporation, Pittsburgh, Pennsylvania

PEMSLER, Dr. J.Paul, Kennecott Copper Corp. Lexington, Mass.

PHELPHS, Dr. E.H., United States Steel Corporation, Monroeville, Pa

PICKERING. Dr. Howard W., Pennsylvania State University, University Park, Pennsylvania

PIPER, Dr. D. E., Lockheed Palo Alto Research Laboratory, Palo Alto, California

POCOCK, Mr. Fred, Babcock & Wilcox Company, Alliance, Ohio

POLMEAR, Prof. Jan I., Monash University, Clayton, Victoria

POPPELWELL, Dr. J., Olin Metals Division, New Haven, Connecticut

POURBAIX, Dr. Marcel, Cebelcor, Bruxelles, Belgium

POWELL, Dr. G.L., Oak Ridge Y-12 Plant, Oak Ridge, Tennessee

PROCTOR, Dr. R. University of Manchester, Manchester, England

PRYOR, Dr. M.H. Olin Metals Division, New Haven, Conn.

PUGH, Prof. E.N., The University of Illinois, Urbana, Illinois

RAHMEL, Dr., Dechema, Frankfurt, Germany

RICE, PROGRESSOR J., Brown University, Providence, Rhode Island

RIDEOUT, Mr. Sheldon, DuPont Company, Aiken, South Carolina

ROBERTS, Dr. E.I., Gulf General Atomic Co., SanDiego, California

RCHDE, Dr. R.W., Sandia Laboratories, Albuquerque, New Mexico

RONALD, Dr. T., Wright Patterson AFB, Dayton, Ohio

ROSLER, Prof. Dr., U., Siemens AG, Erlangen, W. Germany

RUSSO, Prof. Ettore Di Instituto Sperimentale Dei, Novara, Italy

SATO, Prof. Norio, Hokkaido University, Sapporo, Japan

SAMATZKY, Dr. A., Atomic Energy of Canada, Ltd., Manitoba, Canada

SCHMIDT, Dr. Thomas, Institut fur Metallkunde Universitat Munchen, Germany

SCHMIDT, Mr. M., A/S Nordiske Kabel og Tradfabrikker, Glostrup, Denmark

SCHUBERT, Mr. F., DEW, Krefeld, Germany

SCOTT, Dr. Tom E., Iowa State University, Ames, Iowa

SCULLY, Dr. J.C., University of Leeds, Leeds, United Kingdom

SCHULTZ, Dr. Ing., Industrieanlagen Betriebsgesellschaft mbH, Munchen, Germany

SHAHINIAN, P., Naval Research Laboratory, Washington, D.C.

SHIBATA, Dr. Toshio, Hokkaido University, Sapporo, Japan

SHIMODAIRA, Dr. S., Tohoku University, Sendai, Japan

SHREIR, Dr. L.L., City of London Polytechnic, London, England

SKOULIKIDIS, Prof. Dr. Ing. Th., Athens, Greece

SLATTERY, Mr. G.F., UKAEA, Springfields, United Kingdom

SLUYS, Dr. Vander, Babcock & Wilcox, Alliance, Ohio

SMITH, Dr. G.C., Cambridge University, Cambridge, England

SMITH, Mr. W.R., Bechtel Corporation, San Francisco, California

SNYRL, Dr. William, Sandia Laboratories, Albuquerque, New Mexico

SOLOMON, Dr. H., General Electric Corporation, Schenectady, New York

SPAHN, Dr. H., BASF, Ludwigshafen, Germany

SPECKHARDT, Prof. H., Institut fur Werkstoffkunde, Darmstadt, Germany

SPROWLS, Dr. D.O., Alcoa Company of America, Alcoa Center, Pennsylvania

STANZL, Dr. St., Universitat Wien, Wien, Austria

STEPHENS, Dr. Joseph R., NASA Lewis Research Center, Cleveland, Ohio

STICKLER, Prof. R., Universitat Wien, Wien, Austria

STIEDING, Dr. Lothar, Kraftwerk Union A.G., Erlangen, Germany

STOLICA, Dr. Nicholas, Munster, Germany

STOLOFF, Dr. N.S., Rensselaer Polytechnic Institute, Troy, New York

STRAW, Mr. R.L., Caterpillar Tractor Co., Peoria, Illinois

STRINGER, Prof. J., University of Liverpool, Liverpool, United Kingdom

SWANN, Dr. P. R., Imperial College, London, England

SWANISON, Dr. Theodore, Shell Development Co., Houston, Texas

SYLWESTROWICZ, Dr. W.D., Bell Telephone Laboratories, Inc., Murray Hill, N.J.

TAKANO, Mr. Shiro, Mitsuitoatsu Chemicals, Inc., Tokyo, Japan

TAHIMUR, Dr. Masayuki, Mippon Kokan Co. Ltd, Kanagawa-ken, Japan

TAYLOR, Mr. J.W., Babcock & Wilcox(Ops)Ltd., Renfrew, Scotland

TEDMON, Dr. Craig S., General Electric Corporation, Schenectady, New York

TETELMAN, Prof. A.S., University of California, Los Angeles, California

THIRUVENGADAM, Dr. A., Catholic University of America, Washington, D.C.

THOMPSON, Dr. Anthony W., Rockwell International, Thousand Oaks, California

THOMPSON, Dr. David, Reynolds Aluminum, Richmond, Virginia

THOMPSON, Dr. David H., Cliff Island, Maine

TIFFANY, Dr. Charles, ASD-ENF, Wright Patterson AFB, Ohio

TILLER, Professor William A., Stanford University, Stanford, California

TIPLER, Mr. H.R., National Physical Laboratory, Middx, England

TOWNSEND, Dr. H.E., Bethlehem Steel Corporation, Bethlehem, Pennsylvania

TRICOT, M.R., Chef des Laboratoires d'Ugine Aciens, Ugine, France

TROIANO, Prof. A.R., Case Western Reserve University, Cleveland, Ohio

TROMANS, Dr. Desmond, University of British Columbia, Vancouver, British Columbia

TRUAX, Mr. Donald J., Standard Oil Company of California, Richmond California

TUITT, Mr. D.A., Rolls-Royce Ltd., Watford, England

TRUMAN, Mr. J.E., Brown-Firth Research Laboratories, Sheffield, England

TYZACK, Mr. C., UKAEA, Springfields, United Kingdom

UHLIG, Professor H., Massachusetts Institution of Technology, Cambridge, Mass.

VARGA, Dr. T., Gebruder Sulzer AG, Winterthur, Switzerland

VERINK, Dr. Ellis, University of Florida, Gainesville, Florida

VERMILYEA, Dr. D.A., General Electric Company, Schenectady, New York

VETTER, Prof. Dr., Freie Universitat Berlin, Berlin, Germany

WALLWORK, Dr. Greig R., University of New South Wales, New South Wales, Australia

WALTER, Dr. R.J., Rocketdyne Division, Rockwell International, Canoga Park, Calif.

WARBURTON, Mr. J.B., UKAEA, Didcot, United Kingdom

WARD, Dr. J., Central Electricity Research Laboratories, Surrey England

WECHSLER, Professor M.S., Iowa State University, Ames, Iowa

WEI, Professor R. P., Lehigh University, Bethlehem, Pennsylvania

WESTBROOK, Dr. J.H., General Electric Company, Schenectady, New York

WESTWOOD, Dr. A.R.D., Martin Marietta Corp., Baltimore, Haryland

WETTERFALL, Mr. Sven-Erik, ASED, Vasteras, Sweden

WHEELAHAM, Mr. E.J., Ge & Md, US Army Ms1, Redstone Arsenal, Alabama

WHITE, Dr. C.H., Henry Wiggin & Co., Ltd., Hereford, England

WILCOX, Dr. B., Battelle Columbus Laboratories, Columbus, Ohio

WILDE, Dr. B.E., U.S. Steel Corporation, Monroeville, Pennsylvania

WILLIAMS, Dr. J.C., Rockwell International, Thousand Oaks, California

WILSON, Dr. Ian, Westinghouse Electric Corporation, Pittsburgh, Pennsylvania

WITT, Dr. Ing. A., Klockner Humboldt Deutz AG, Oberursel, Germany

WRIGHT, Mr. J.E., Alcan International Limited, Ontario, Canada

WORZALA, F.J., University of Wisconsin, Milwaukee, Wisconsin

YAHALOM, Dr. Joseph, Technion, Haifa, Istreal

YAMAMOTO, Dr. Katsumi, Japan Gasoline Co., Ltd., Yokohama, Japan

ZEBROSKI, Dr. Edward, Electric Power Research Institute, Palo Alto, California

Appendix III. Some remarks that reached us with the returned questionnaires.

"...our laboratory scientists will participate in a major way..." C.R. Isleib,

INCO. New York.

"The Handbook of Stress Corrosion Cracking and Corrosion Fatigue of Metallic Materials, locks like a very ambitious undertaking and one that will be very worthwhile to the metallurgical community." Honroe S. Wechsler; Chairman, Dept. of Metallurgy; and Chief, Hetallurgy Division Ames Laboratory, USAEC.

"I will be happy to contribute in whatever way I can to this project, which sounds to be an effort which could be of great benefit to everyone interested in this problem area." B. Cox; Head, Materials Science Branch; Chalk River Nuclear Laboratories; Atomic Energy Commission.

"Packer Engineering would be happy to assist in the preparation of the handbook." Kenneth F. Packer, President, Packer Engineering Associates.

"...our group at Georgia Tech would be happy to assist in whatever way we can either through contributions and information, reviewing draft chapter, or providing editorial comments." Robert F. Hochmann; Associate Director for Metallurgy; Georgia Institute of Technology; Atlanta, Georgia.

"Roger: It must be very stimulating to be working with Mark Speide¹, Harry Paxton, Walt Boyd, and Floyd Brown on this important project. We would be pleased to cooperate in reviewing draft chapters and in any other way which seems appropriate. We also would be pleased to add information from our work. ." Ellis D. Verink; Chairman, Dept of Materials Science and Engineering; University of Florida; Gainesville.

"...the handbook on stress corrosion cracking is an excellent idea and Dr.

Troiano and I would be happy to contribute in any way possible..." R. F. Hehemann;

Professor of Physical Metallurgy; Case Western Reserve University; Cleveland,

Ohio.

"I will participate in the ARPA Handbook Project. I will be glad to supply reports we have written and will review the draft chapther..." Joseph R. Stephens, Materials Development Section, Lewis Research Center, MASA.

"...sounds like an ambitious-most worthwhile project." J. Krafft; Naval Research Laboratory; Washington, D.C.

"Glad to see you have a good project" George F. Kappelt, Bell Aerospace Company.

"The handbook project is certainly most useful and valuable" Per Kofstad; Central Institute for Industrial Research; Oslo, Norway.

"We are very glad to cooperate...copies of papers are air mailed to you today" M. Kowaka; Senior Research Engineer; Central Research Laboratories; Sumitomo Metals Industries; Amagasaka, Japan.

"...nous acceptons de participer à votre project The Handbook...nous nous tenons à votre disposition pour tous renseignements complémentaires." M. El Gammal; Le Directeur Scientifique Office National d'Etudes et de Recherches Aerospatiales (OHERA); Chatillion, France.

"...we participate in collaborative Swedish investigations into stress corrosion crack propagation as well as initiation of corrosion fatigue and we should be delighted to discuss this with you..." Bertil Aarenson; Manager, Uddeholm Steel Research; Hegfors, Sweden.

"It is a pleasure to participate in the Handbook Project in SCC and CF." llorio Sato; Professor of Electrochemistry; Faculty of Engineering; Hokkaido University; Sapporo, Japan.

"...your project of collecting and presenting available SCC data is extremely useful..." Dieter Landolt, Professor of Chemical Metallurgy, Ecole Polytechnique Federale De Lausanne, Switzerland.

"...I will pleasantly contribute to the handbook..." Prof. Dr. Th. Skoulikidis; Director, Laboratory of Physical Chemistry and Applied Electrochemistry; National Technical University of Athens; Greece.

"...wery interesting and comprehensive proposals..." R.B. Nicholson; Director of Research and Technical Development; International Nickel Limited; Birmingham, England.

"Wir halten Thr Vorhaben für ausserordentlich wertvoll, so dass wir Thre Plane gern unterstützen wollen..." A. Rahmel, DECHEMA, Frankfurt, Germany.

"I think your ARPA project is a noble, if ambitious, one. I will of course be honored to assist in this project in any way that I can..." E.J. Wheelahan, Ch., Materials Function, G.E. and M. Dir. U.S. Army Missile RD & E Lab, Redstone Arsenal, Alabama.